

Fabrication of $\text{Ni}_{1-x}\text{M}_x\text{O}$ ($\text{M}=\text{Li}, \text{Na}$) and its thermoelectric properties

Yun LU, Mitsuji HIROHASHI and Hiroyuki YOSHIDA

Faculty of Engineering, Chiba University, 1-33, Yayoi-cho, Inage-ku, Chiba, 263-8522, Japan

E-mail: luyun@faculty.chiba-u.jp

Aim

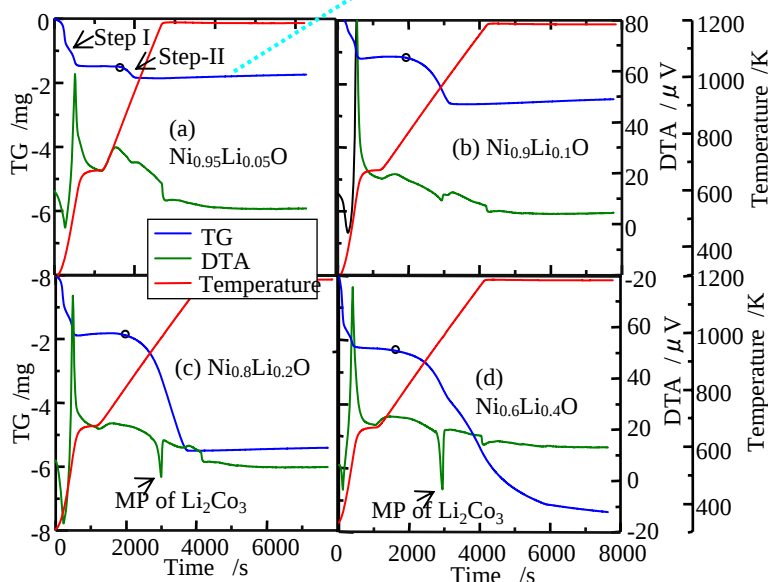
1. Analysis: The reactions and resultant compounds during sintering the powder mixture of NiO and Li_2CO_3 by DTA, TG and XRD
2. Measurement: Thermoelectric properties of the resultant compounds of $\text{Ni}_{1-x}\text{M}_x\text{O}$ ($\text{M}=\text{Li}, \text{Na}$)

Experimental

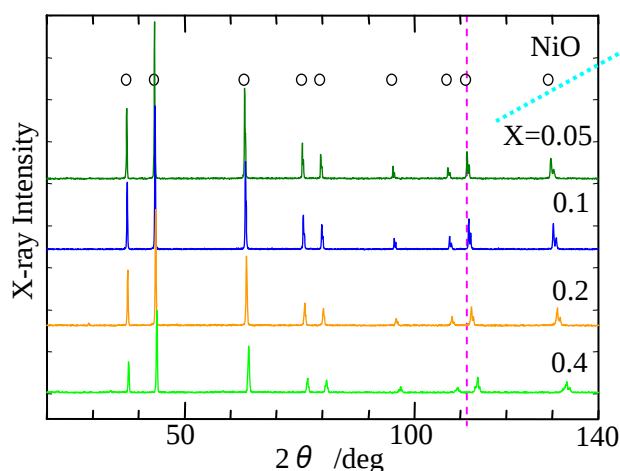
1. The start powder materials: 99% NiO , 99% M_2CO_3 ($\text{M}=\text{Li}, \text{Na}$)
2. The powders mixture of $\text{Ni}:\text{M} = 0.95:0.05; 0.9:0.1; 0.8:0.2, 0.6:0.4$
3. DTA, TG: 100 mg powder mixture $\rightarrow 40 \text{ K/min}$, $673\text{K} \times 10 \text{ min} \rightarrow 10\text{K/min}$, $1173 \text{ K} \times 1 \text{ h}$ in air
4. Sintering: green compact with $40 \times 4 \times 1.5\text{mm} \rightarrow 1173 \text{ K} \times 5 \text{ h}$ in air $\rightarrow \text{Ni}_{1-x}\text{M}_x\text{O}$

Results

Two decrease steps on TG line,
Step-I (550~580 K), Step-II (~800 K)



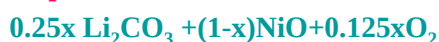
Thermal behavior of the powder mixture of NiO and Li_2CO_3



The compacts show the same crystal structure with NiO , but shift to large angle with the addition of Li

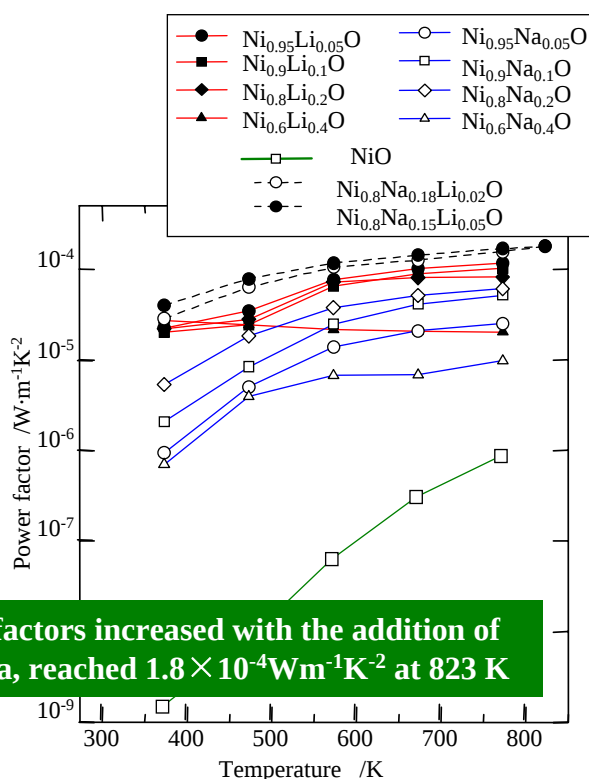
XRD of $\text{Ni}_{1-x}\text{Li}_x\text{O}$ prepared at 1173K for 5 h in air

Step-II:



Calculated and measured weight decrease of the powder mixture at Step-II

x	0.05	0.1	0.2	0.4
Calculated weight decrease (mg)	0.39	1.6	3.9	5.5
Weight decrease at Step-II (mg)	0.38	1.5	3.7	5.1



Power factors increased with the addition of Li or Na , reached $1.8 \times 10^{-4} \text{ Wm}^{-1}\text{K}^{-2}$ at 823 K

Power factor of $\text{Ni}_{1-x}\text{Li}_x\text{O}$, $\text{Ni}_{1-x}\text{Na}_x\text{O}$ and $\text{Ni}_{1-x-y}\text{Na}_x\text{Li}_y\text{O}$ sintered at 1173K for 5h in air

Summary: There are two steps of weight decrease on TG of the powder mixture of NiO and Li_2CO_3 . The formation of $\text{Ni}_{1-x}\text{Li}_x\text{O}$ is closely related with the Step-II from 800K. The crystal structures of $\text{Ni}_{1-x}\text{M}_x\text{O}$ ($\text{M}=\text{Li}, \text{Na}$) have the same one with NiO , but the peaks shift to large angle with the addition of Li . High performance of thermoelectric properties was obtained by adding Li or Na to NiO .